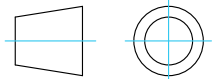



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

| Gear Data | | | | Design | | Check | | Model | | Weight | | | |
|---------------------------|----|----------------------------------|--|--|---------|-----------------|---|------------|--|-----------------|------|--------------|--------------|
| Module | m | Gear heat treatment requirements | | Date | Approve | |  | | 110.25.560 | | 90kg | | |
| Teeth no | z | _____ HRC | | Qty | Size | Axial clearance | 0.00~0.02 | | Name | Slewing Bearing | Qty | Scale | |
| Teeth pressure angle | α | Precision(GB10095-88) | | Inner ring mounting hole | 20 | Φ18 | Radial clearance | 0.00~0.02 | | Material | 50Mn | Total 1 page | The 1st page |
| Modification coefficients | x | | | Outer ring mounting hole | 20 | Φ18 | | | machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0 | | | | |
| Reduction coefficients | km | | | Oil hole | 4 | M10×1 | | | XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com | | | | |
| Pitch diameter | d | | | | | | | | | | | | |
| | | | | T:Pulg location | | S:Soft zone | | Y:Oil hole | | Z:Lifting hole | | | |
| | | | | Technical processing standards without notes according to ...JB/T2300-2011 | | | | | | | | | |